

**FIG. 1**

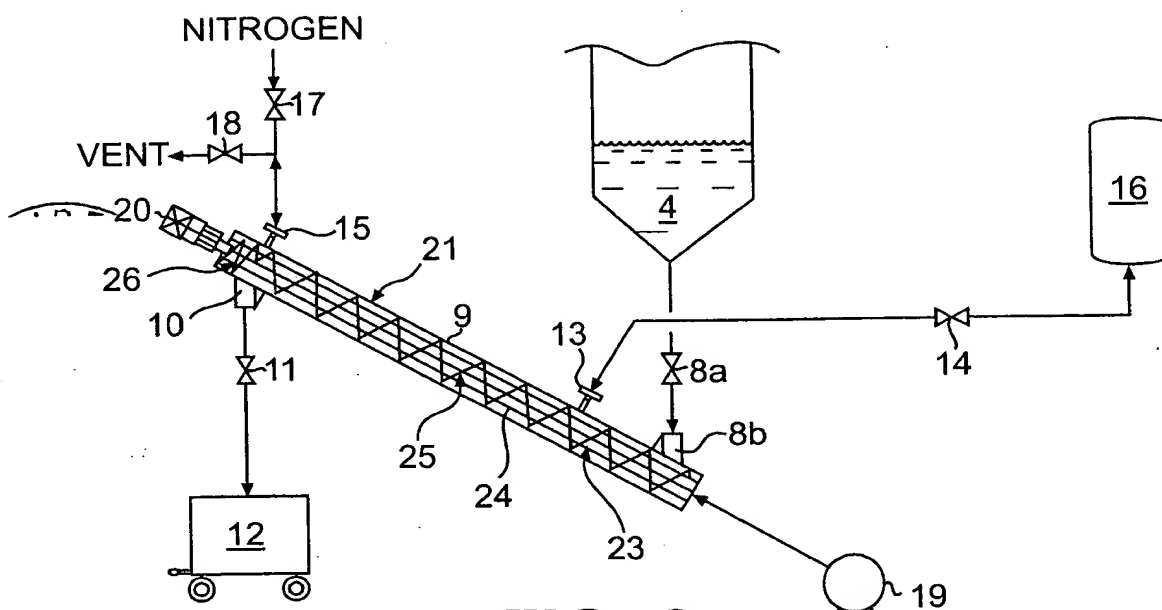
PRIOR ART

SLAG  
BYPRODUCT

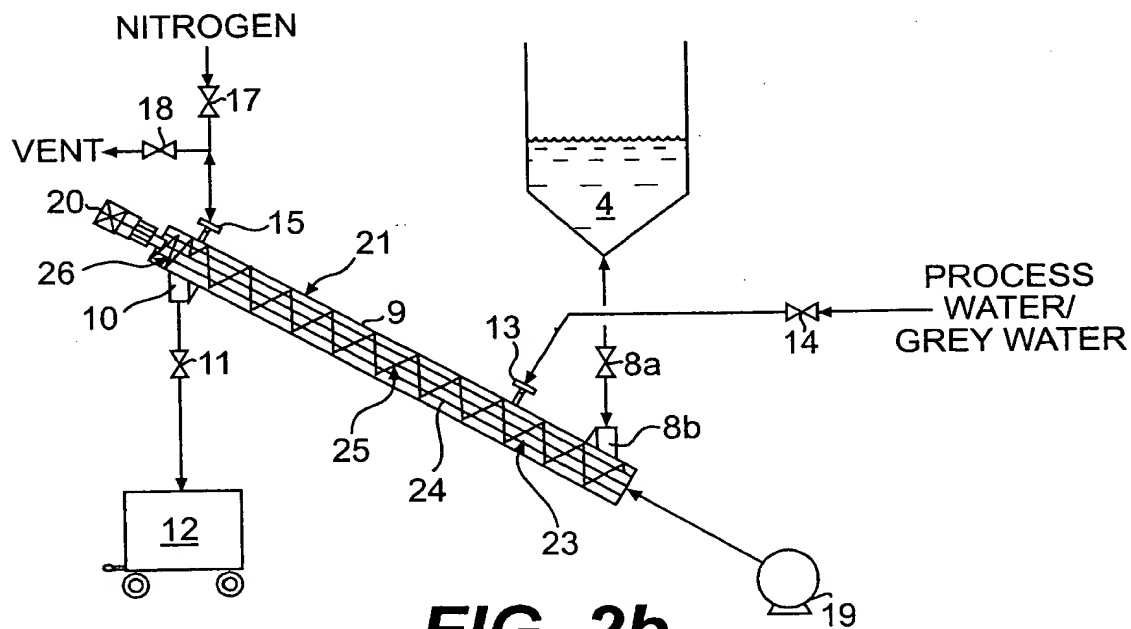


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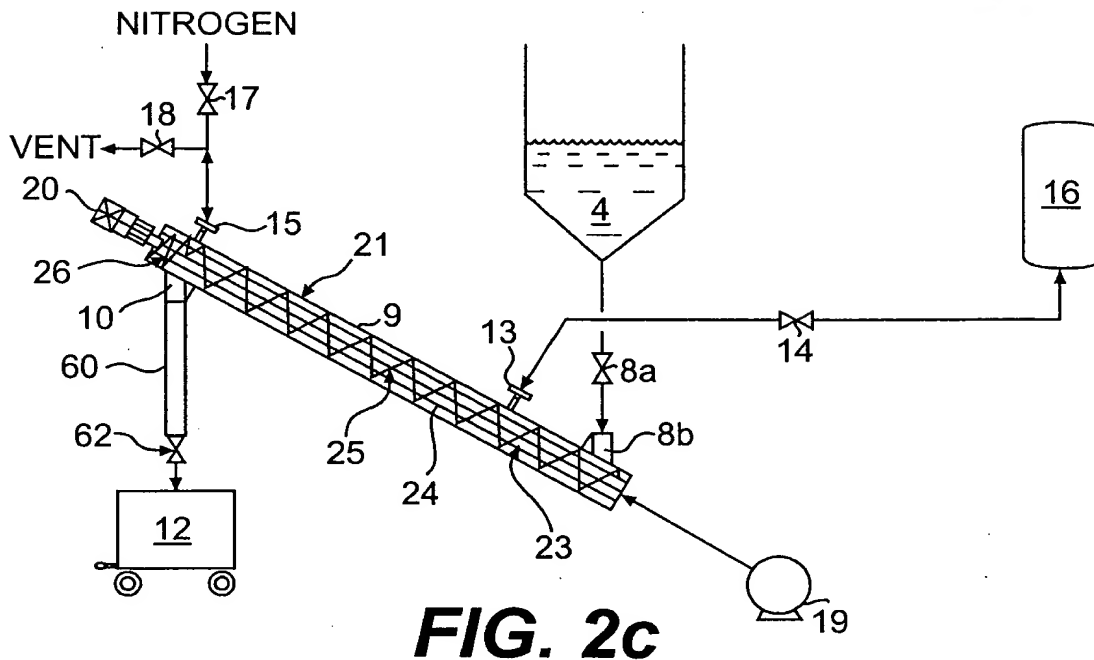
**SHEET 2 OF 9**



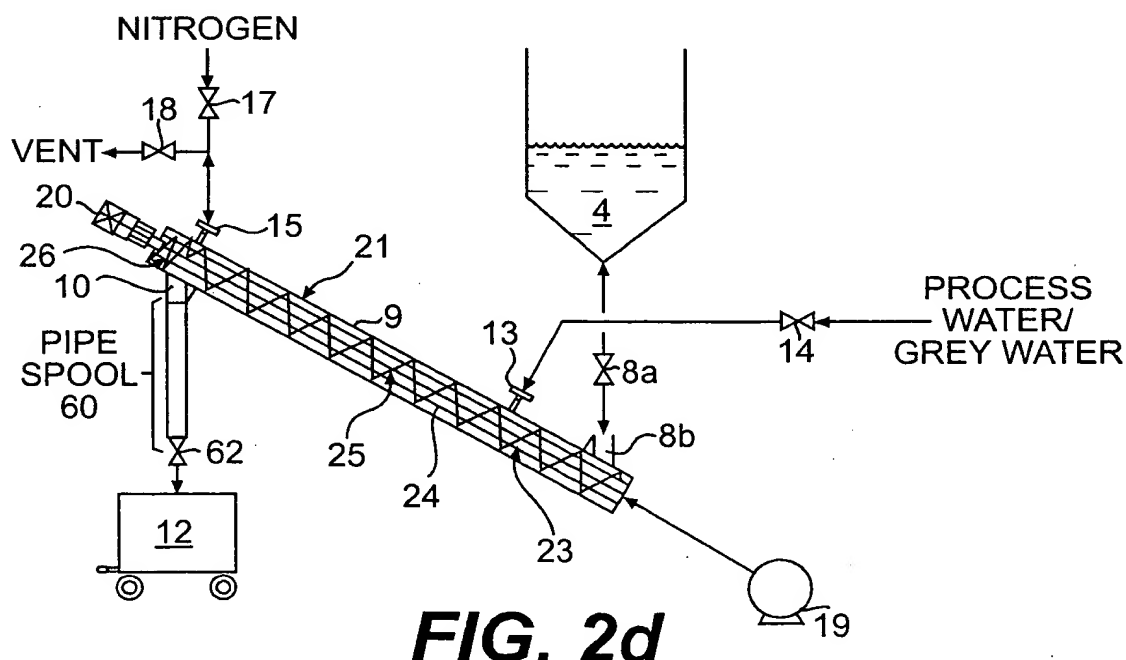
**FIG. 2a**



**FIG. 2b**



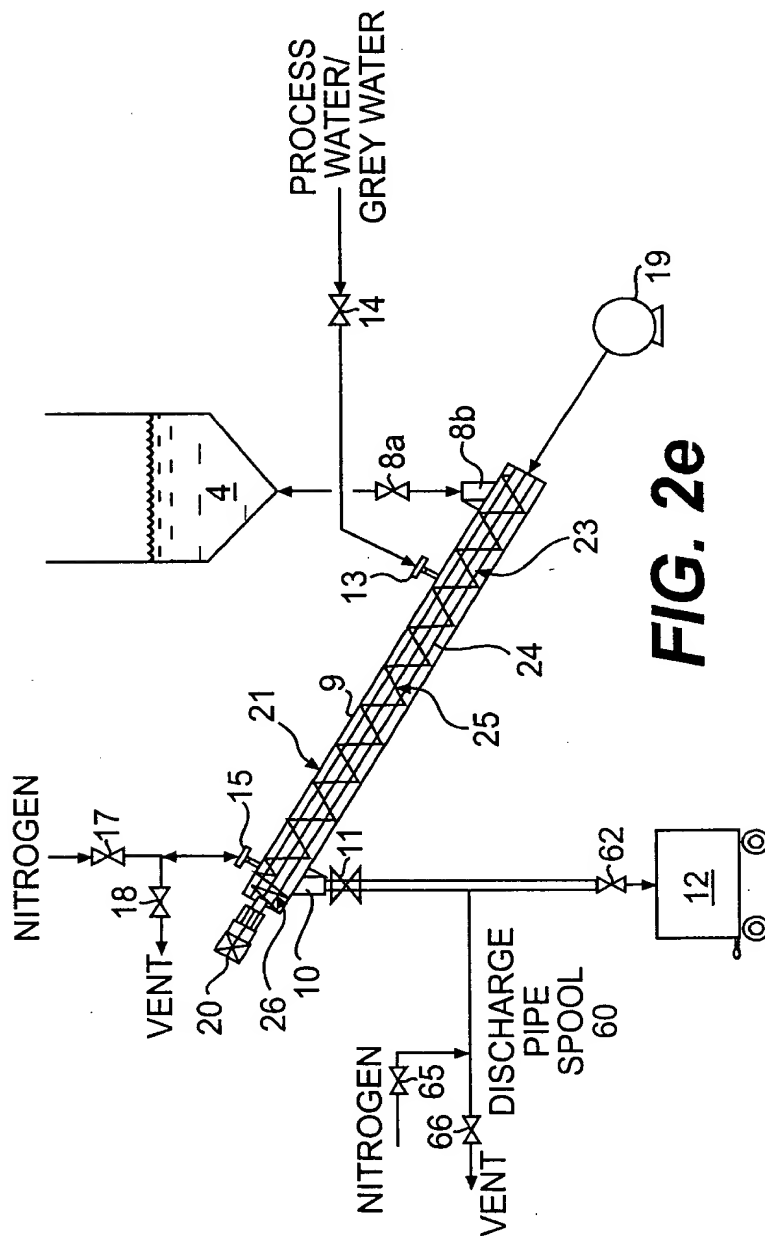
**FIG. 2c**

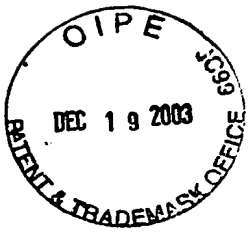


**FIG. 2d**



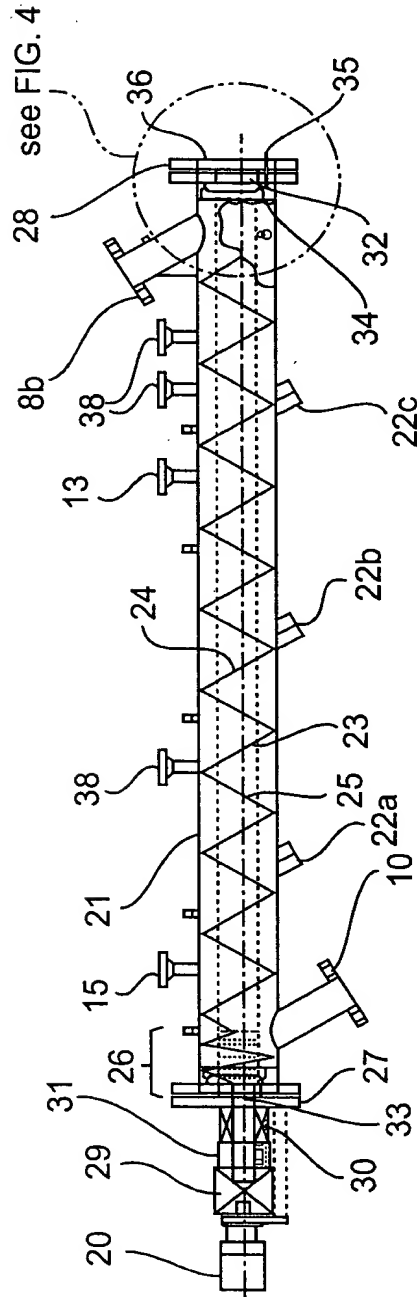
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APPLICATION SERIAL NO: 09/781,200  
SHEET 4 OF 9





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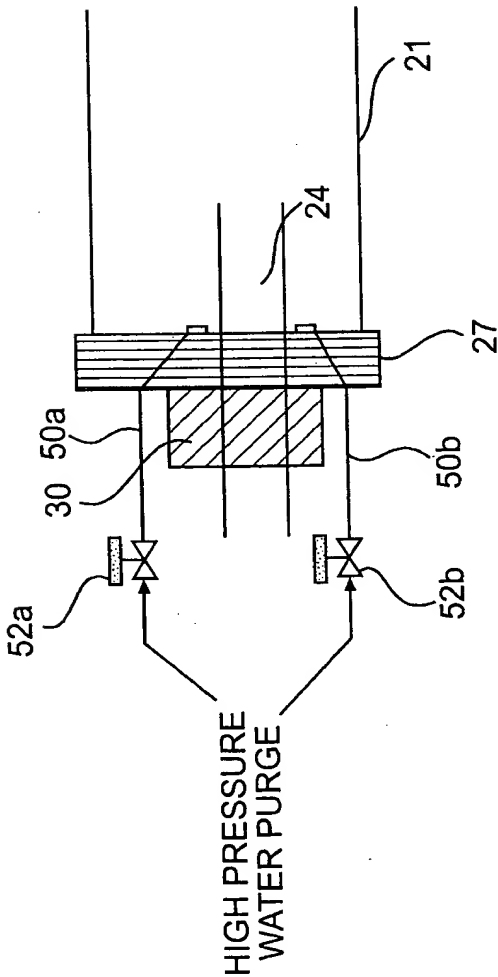
SHEET 5 OF 9



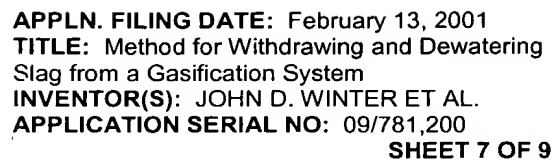
**FIG. 3a**



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APPLICATION SERIAL NO: 09/781,200  
SHEET 6 OF 9

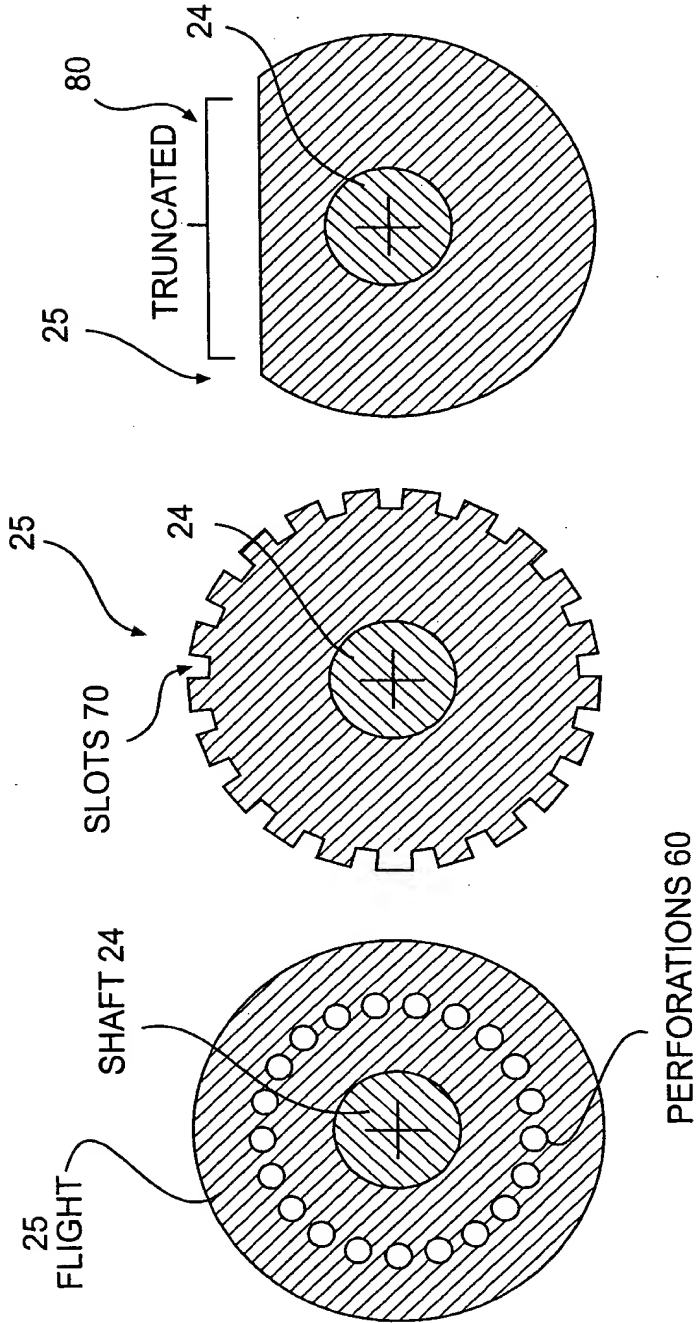


**FIG. 3b**





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APPLICATION SERIAL NO: 09/781,200  
SHEET 8 OF 9



PERFORATED  
FLIGHT

**FIG. 6**

SLOTTED  
FLIGHT

**FIG. 7**

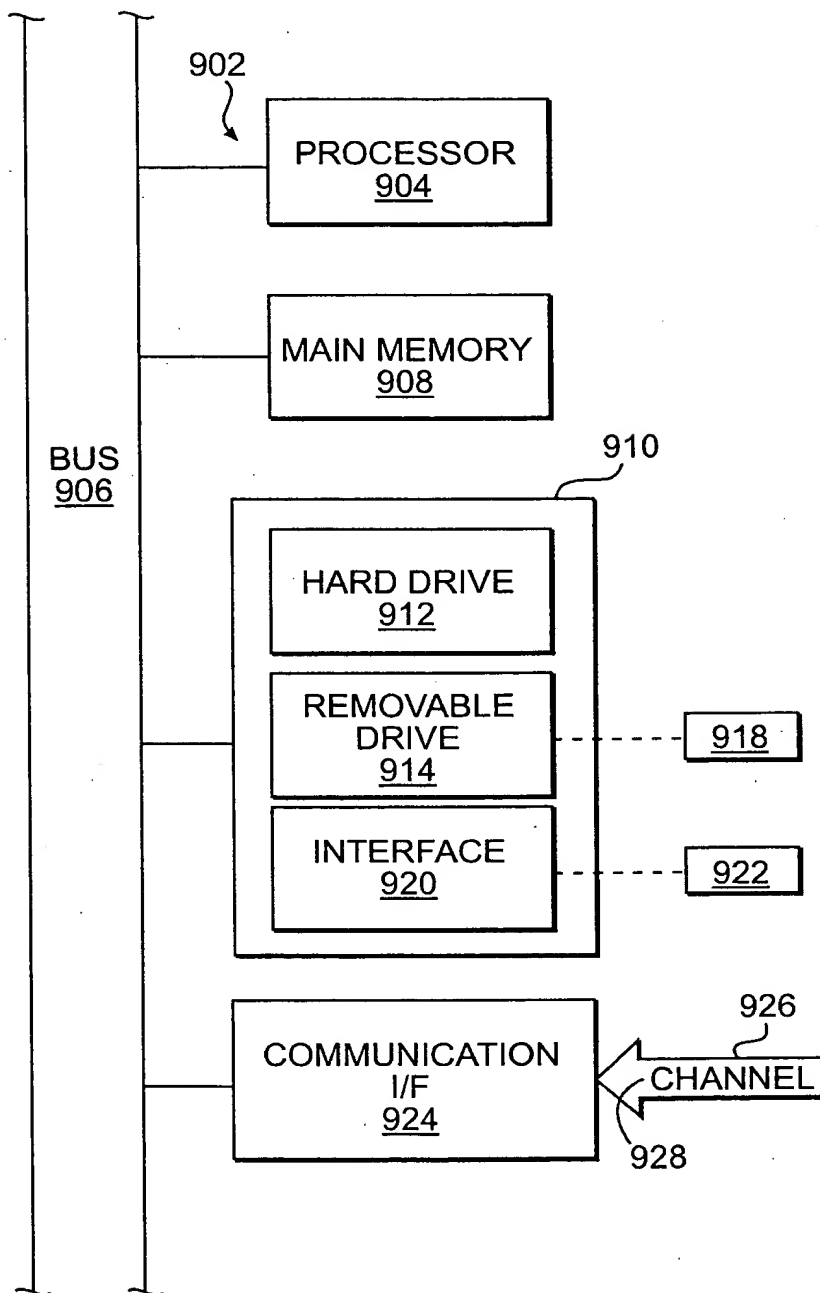
PARTIALLY TRUNCATED  
FLIGHT

**FIG. 8**





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SHEET 9 OF 9



**FIG. 9**